

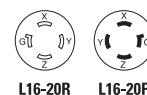
Arrow Hart color coded industrial grade L16-20 locking devices

Project Name:	Prepared By:
Project Number:	Date:
Catalog Number:	Type:

Description

20A, 3Ø, 480V/AC, 3-Pole, 4-Wire
NEMA L16-20

● = Red indicates 480 V/AC



Photography is for reference only.

Design features for plugs & connectors

- All nylon construction
- EPDM gasket seals cord hole from dust and debris
- Back wire terminal clamps for easy secure wiring
- Individual wiring compartments with tapered channel for easy insertion of wires
- Clear cover over wiring compartments allows easy inspection of wiring terminations
- Rating printed on side of device
- Double dovetail cord clamps with reversible inserts provide secure cord retention over a full range of cord diameters

Design features for receptacles

- Rugged glass filled nylon body
- Clearly marked rating, NEMA configuration and approval listings on receptacle face
- One piece brass contacts offer superior performance and minimal heat rise
- Back and side wiring terminal clamps for easy, secure wiring

Design features for flanged inlet & outlet

- All nylon construction
- Mounting holes interchangeable with competitive units
- Back wire terminal clamps for easy, secure wiring
- Individual wiring compartments with tapered channel for easy insertion of wires

Table 1. NEMA L16-20 Color Coded Industrial Grade Locking Devices

Catalog No.	Description	Amps	Volts	Color
□ AHCL1620P	Color coded ultra grip plug, 3-phase	20	480	Red & Black
□ AHCL1620C	Color coded ultra grip connector, 3-phase	20	480	Red & Black
□ AHCL1620R	Color coded single receptacle, 3-phase	20	480	Red & Black
□ AHCL1620FO	Color coded flanged outlet, 3-phase	20	480	Red & Black
□ AHCL1620FI	Color coded flanged inlet, 3-phase	20	480	Red & Black

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Applications

The new Eaton Arrow Hart color coded locking devices are designed specifically to improve safety and increase labor savings on the job site. Eaton's color coded locking devices are an industry-first solution that uses the six voltage rating color codes consistent with IEC 60309 standards for plugs, connectors, inlets/outlets and receptacles. Color coded locking devices are available in standard NEMA configurations for 20A and 30A applications. Plugs and connectors are built with a durable nylon shell and body to provide long lasting, dependable service in commercial and industrial environments—their ergonomic design has a comfortable feel, and the double dovetail cord clamps with reversible inserts provide secure cord retention over a full range of cord diameters.

Table 2. Specifications

Catalog No.	AHCL1620 Series		
Device Type	Plugs & Connectors	Single Receptacles	Flanged Inlet & Outlet
NEMA Config	NEMA L16-20	NEMA L16-20	NEMA L16-20
Wiring Type	Back wire	Back & side wire	Back wire
Environmental Specifications	Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C (w/o impact) to 60°C (-40°F to 140°F) -25°C (w/impact) to 60°C (-13°F to 140°F)	Flammability: Meets UL94 requirements; V0 rated Temperature Rating: -40°C to 70°C (-40°F to 158°F)	Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C (w/o impact) to 60°C (-40°F to 140°F) -25°C (w/impact) to 60°C (-13°F to 140°F)
Electrical Specifications	Dielectric Voltage: Twice the device rating + 1000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload at 150% of rated current (DC)	Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 250 cycles of overload @ 200% of rated current (DC)	Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload @ 150% of rated current (DC)
Mechanical Specifications	Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device	Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device	Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device

Table 3. Materials

Catalog No.	AHCL1620 Series		
Device Type	Plug & Connector	Single Receptacles	Flanged Inlet & Outlet
NEMA Config	NEMA L16-20	NEMA L16-20	NEMA L16-20
Face	N/A	Glass-filled nylon	N/A
Base	N/A	Glass-filled nylon	N/A
Mounting Strap	N/A	0.050" thick steel, zinc plated	N/A
Outer Shell	Nylon	N/A	Nylon
Interior Body	Nylon	N/A	Nylon
Terminal Retainer	Polycarbonate	N/A	Polycarbonate
Blades	Brass	N/A	0.062" thick bronze, tin plated (inlet only)
Line Contacts	Bronze, tin plated	0.041" thick brass	0.031" thick bronze (outlet only)
Terminal Clamps/Plates	Steel, tin plated	0.041" thick brass	Steel, tin plated
Terminal Screws	#10-32 brass, zinc plated (neutral screw)	#10-32 brass, nickel plated (neutral screw)	#10-32 brass, nickel plated (neutral screw)
Ground Screw	#10-32 brass (green)	#10-32 brass (green)	#10-32 brass (green)
Assembly Screws	Steel, nickel plated	N/A	Steel, nickel plated
Gasket/Dust Shield	EPDM	N/A	N/A
Cord Clamp Screws	Steel, nickel plated	N/A	N/A
Cord Clamp	Nylon	N/A	N/A
Ground Contacts	N/A	0.041" thick brass	N/A
Back Plate	N/A	0.041" thick brass, nickel plated	N/A
Mounting Screws	N/A	Steel, zinc plated	Steel, zinc plated

Project Name:	Prepared By:
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Catalog Number:	Type:

Product Dimensions

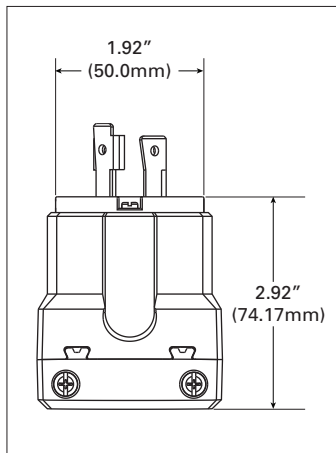


Figure 1. AHCL1620P

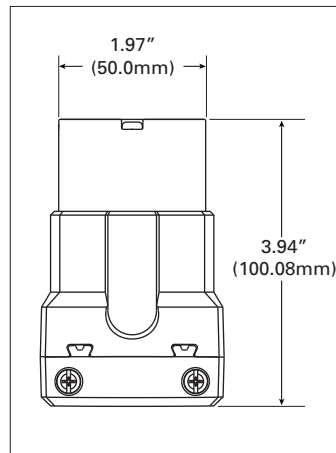


Figure 2. AHCL1620C

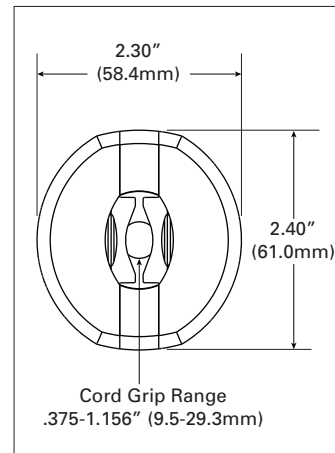


Figure 3. Bottom View

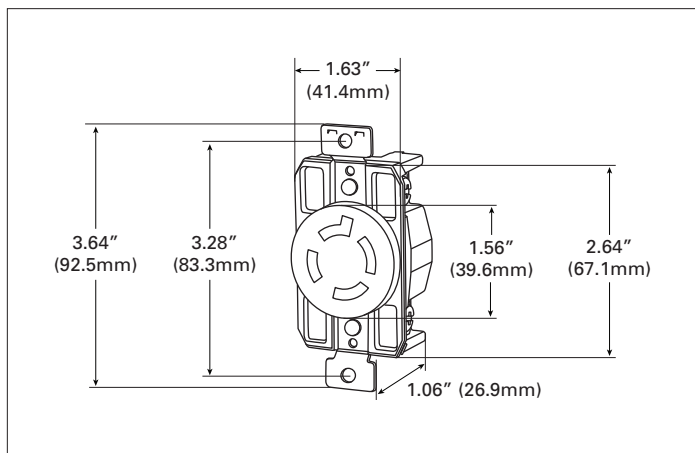


Figure 4. AHCL1620R

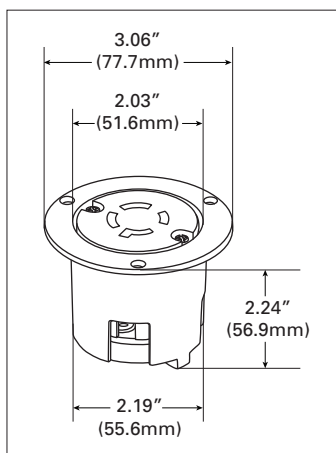


Figure 5. AHCL1620FO

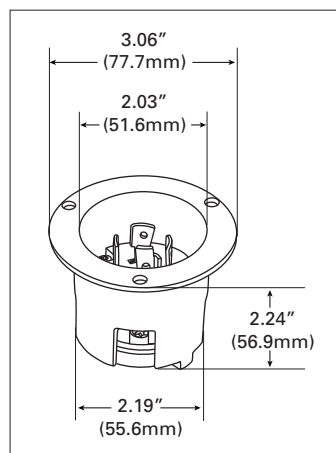


Figure 6. AHCL1620FI

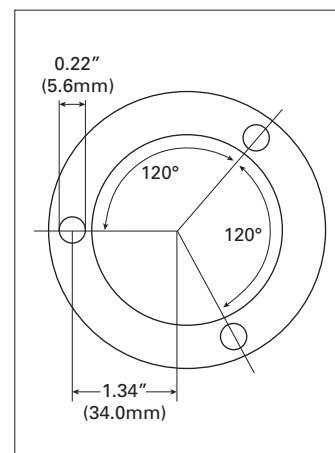









Figure 7. Top View


Arrow Hart color coded industrial grade L16-20 locking devices

Technical Data
Effective December 2018

Project Name:	Prepared By:
Project Number:	Date:
Catalog Number:	Type:

Certifications & Compliances

Catalog No.							
AHL1620P	•				•	•	•
AHL1620C	•				•	•	•
AHL1620R		•	•	•	•	•	•
AHL1620FO	•				•	•	•
AHL1620FI	•				•	•	•

KEY:  cULus  UL  CSA  Fed Spec  NAFTA  ROHS  NOM



Parts are manufactured and designed in accordance with article 4 of the European Union's RoHS2 directive 2011/65/EU

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Printed in USA
Publication No. TD630036EN (rev 1)
December 2018

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